A Novel Synthesis of Enantiomerically Pure 5,5,5,5',5',5'-Hexafluoroleucine

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ABSTRACT

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A novel, short, and efficient synthesis of (*S*)-5,5,5,5',5',5',5',5'-hexafluoroleucine (6) in greater than 99% ee starting from the protected oxazolidine aldehyde 1 is described. The enantiomeric excess of the product was calculated from an NMR analysis of a dipeptide formed by reaction with a protected L-serine derivative. Furthermore, a racemic sample of *N*-acylated hexafluoroleucine was enzymatically resolved by treatment with porcine kidney acylase I and was found to have the same optical rotation as a synthetic sample of 6.

Selective fluorination of biologically active compounds is often accompanied by dramatic changes in physiological activities.¹ Fluorinated amino acids have been synthesized^{1c-h,7} and studied as potential inhibitors of enzymes and as therapeutic agents.² Trifluoromethyl-containing amino acids acting as potential antimetabolites have also been reported.³

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We have recently described the de novo design of peptides based on the coiled coil motif⁴ where the residues lining the interface between helices have highly fluorinated side chains.⁵ These peptides form well-defined coiled coil structures with higher thermal stability than their natural hydrocarbon counterparts. To create protein structures with very highly fluorinated cores, we required an efficient and inexpensive synthesis of **6** in enantiomerically pure form.

Herein, we report a novel and efficient synthesis of (*S*)-5,5,5,5',5',5'-hexafluoroleucine starting from commerically available D-serine.⁶ While there is one existing report of the synthesis of racemic hexafluoroleucine⁷ and another recent report detailing the preparation of **6** in 81% ee,⁸ we sought a better method to obtain hexafluoroleucine in >99% ee for direct use in solid-phase peptide synthesis. Our synthesis commenced from the oxazolidine aldehyde **1** (Garner aldehyde) which served as a chiral, nonracemic synthon.⁹ Aldehyde **1** is derived from D-serine, was obtained using a slight modification of a published procedure, and is exceptionally stable toward racemization in subsequent steps.¹⁰ In a key step, aldehyde **1** was converted to the bis-trifluorom-

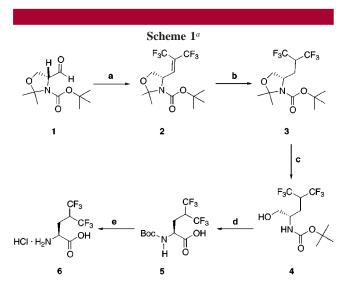
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ethyl olefin **2** by a Wittig reaction in 92% yield (Scheme 1).¹¹ The ylide for this reaction is the phosphonium analogue



^{*a*} Reagents and conditions: (a) PPh₃, $[(CF_3)_2C]_2S_2$, Et₂O, -78 ^oC \rightarrow rt, 3 d, 92%; (b) H₂, 10% Pd/C, THF, 98%; (c) TsOH, MeOH, rt, 1 d, 80%; (d) PDC, DMF, 18 h, 75%; (e) 40% CF₃CO₂H/CH₂Cl₂; HCl, 10 min, rt, >95%.

of Middleton's phosphorane,¹² generated in situ from tetrakis-(trifluoromethyl)-1,3-dithietane¹³ and triphenylphosphine.^{14,15} The olefin **2** was reduced by catalytic hydrogenation over Pd/C to give the suitably substituted oxazolidine **3** in 98% yield. Next, the oxazolidine was subjected to acid-catalyzed ring cleavage unmasking the alcohol **4**. Alcohol **4** was oxidized to the carboxylic acid **5** using pyridinium dichromate, and in the final step, the *tert*-butyloxycarbonyl group was removed using trifluoroacetic acid to yield the hydro-

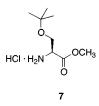
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chloride salt of the desired α -amino acid **6**. While the last deprotection step was carried out in order to verify the optical purity of **6**, the Boc-protected amino acid **5** could be directly used for solid-phase synthesis of peptides.

The optical purity of synthetic **6** was verified in two ways. A racemic sample of **5** (prepared using a different route) and **5** obtained through the scheme described here were separately coupled to a protected methyl ester of L-serine (7), and the resulting dipeptide was analyzed using ¹H NMR



spectroscopy. In the case of the dipeptide obtained from racemic **5**, three signals corresponding to the *t*-Boc group, the methyl ester, and the *tert*-butyl ether were split into two peaks presumably due to formation of two diastereomers, whereas **5** from the present synthesis yielded a dipeptide with only one set of signals for the three sets of protons described above. Furthermore, racemic **6** was *N*-acylated and enzymatically resolved using porcine kidney acylase I [EC 3.5.1.14] to yield the α -*S* isomer exclusively.¹⁶ The optical rotation of **6** obtained in this manner and that of the synthetic sample were identical. Thus, as far as we can tell, the synthesis proceeds in >99% ee. The NMR data for **6** agree with those reported previously.^{8,17} The construction of 5,5,5,5',5',5'-(*R*)-hexafluoroleucine is similarly achieved from L-serine.

In summary, we have developed an efficient synthesis of enantiomerically pure 5,5,5,5',5',5'-hexafluoroleucine. Studies detailing the incorporation of this building block into peptides and subsequent characterization will be reported shortly.

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Supporting Information Available: Spectral characterization of compounds 2-6 and dipeptide 8 obtained from the reaction of 7 and 6. This material is available free of charge via the Internet at http://pubs.acs.org.

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